

Technical information (08/26)

MOBIHEL BASE MIX

- Rapid flash-off and in-depth film drying
- Immediate repair after matting possible
- Excellent spraying properties
- Uniform results and final appearance
- Easy to fade-out

SUBSTRATE PREPARATION	MOBIHEL 2K FILLER	
		P360 - P600
		MOBIHEL ANTISILICONE CLEANER

	Stirring on mixing unit:	MOBIHEL Colour Navigator Formulation Software		
	Mixing ratio:		MOBIHEL BASE MIX MOBIHEL THINNER FOR BASE 3330 S	50 - 60%
			MOBIHEL BASE MIX MOBIHEL THINNER FOR BASE 3300 S	50 - 60%
			MOBIHEL BASE MIX MOBIHEL THINNER FOR BASE 3100 S	50 - 60%
			MOBIHEL BASE MIX MOBIHEL THINNER FOR BASE 3500 S	50 - 60%
	Viscosity (RFU): DIN 53211 Φ4 mm/20°C	20 - 22 s		
	Colour test:	The colour should be applied on to a piece of test cardboard to assess its suitability prior to application on the object		
	Application with spray gun:	1.2 - 1.3 mm 2 - 2.5 bar HVLP		
	Number of layers:	2 layers and effect		
	Film thickness:	15 - 22 µm		

	Flash-off:	10 - 15 min/20°C between layers and before application of clearcoat
	Further treatment:	All MOBIHEL Clearcoats
	Shelf life:	Colour pigments: 4 years aluminium, pearl: 3 years

FOR PROFESSIONAL USE ONLY – See Safety Data Sheet

The data may vary under various conditions.

Any part of this information may change at any time without notice.

The information was derived from years of experience in the collaboration of Development and Technical Services and is the property of HELIOS Refinish.

We guarantee that the quality of work carried out according to our instructions delivers results while we disclaim any liability if any other products were used or if other factors influenced the final appearance.

The latest version of TDS supersedes all previous versions. You can obtain the latest version from general distributor in your country.

The user of this product should use the product in accordance with the laws and regulations for safety at work and waste management.

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