






Technical information (08/24)

MOBIHEL HYDRO CLEAR BASE

- For partial painting with MOBIHEL HYDRO Base with fade out technique
- It helps achieving a smooth uniform overspray area in the fade-out zone, avoiding dark edges around the repaired area
- VOC compliant

	Application with spray gun:	STEP 1: MOBIHEL HYDRO Clear base - ready to use 1.2 - 1.3 mm 2 bar 1 wet layer
	Application with spray gun:	STEP 2: MOBIHEL HYDRO Base 1.3 - 1.4 mm 2 - 2.5 bar 2 full layers = 15 – 22 µm
	Flash-off:	10 - 15 min/20°C
	Further treatment:	MOBIHEL 2K CLEARCOATS
	Shelf life:	2 years

2004/42/II B(d) (420) 410

EU limit value VOC for this type of products (category II B (d)) in the form, which is ready for application is **420** g/l VOC of this product, prepared for use is **410** g/l.

FOR PROFESSIONAL USE ONLY – See Safety Data Sheet

The data may vary under various conditions.

Any part of this information may change at any time without notice.

The information was derived from years of experience in the collaboration of Development and Technical Services and is the property of HELIOS Refinish.

We guarantee that the quality of work carried out according to our instructions delivers results while we disclaim any liability if any other products were used or if other factors influenced the final appearance.

The latest version of TDS supersedes all previous versions. You can obtain the latest version from general distributor in your country.

The user of this product should use the product in accordance with the laws and regulations for safety at work and waste management.

Version: 2024-2 (02.08.2024)