


















Technical information (08/24)

## MOBIHEL 1K PRIMER FILLER QDRY

- One-component Primer Filler
- Easy to use
- Quick drying: 30 min / 20°C
- Adhesion on steel sheet and aluminium
- Galvanized sheet metal requires pre-treatment with MOBIHEL PRIMER
- Suitable for overpainting with any MOBIHEL topcoat
- Colour: grey

| SUBSTRATE PREPARATION | FE   | ZN   | AL   |
|-----------------------|--|--|--|
|                       |  P220 - P280                   |  MOBIHEL ANTISILICONE CLEANER  |  MOBIHEL ANTISILICONE CLEANER  |
|                       |  MOBIHEL ANTISILICONE CLEANER |  P220 - P280                  |  P220 - P280                  |
|                       |  |  MOBIHEL ANTISILICONE CLEANER |  MOBIHEL ANTISILICONE CLEANER |
|                       |  | MOBIHEL PRIMER   |  |

|   |  |  |
|---|--|--|
|  | <b>Viscosity (RFU):</b><br>DIN 53211 Φ4 mm/20°C    | 22-26 s<br><b>40 - 60% MOBIHEL QDRY THINNER</b><br><b>MIXING RATIO BY WEIGHT</b> |
|  | <b>Application with spray gun:</b>                 | 1,6-1,8 mm<br>2-2,5 bar  |
|  | <b>Number of layers:</b><br><b>Film thickness:</b> | 2<br>80 - 90 μm  |
|  | <b>Flash-off:</b>                                  | 8 - 10 min/20°C  |
|  | <b>Drying time at 20°C:</b>                        | 30 min   |
|  | <b>Dry sanding:</b>                                | P400 - P600  |

|   |                           |                       |
|---|---------------------------|-----------------------|
|  | <b>Wet sanding:</b>       | P600 – P1200          |
|  | <b>Further treatment:</b> | All MOBIHEL top coats |
|  | <b>Shelf life:</b>        | 12 months             |

FOR PROFESSIONAL USE ONLY – See Safety Data Sheet

The data may vary under various conditions.

Any part of this information may change at any time without notice.

The information was derived from years of experience in the collaboration of Development and Technical Services and is the property of HELIOS Refinish.

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The latest version of TDS supersedes all previous versions. You can obtain the latest version from general distributor in your country.

The user of this product should use the product in accordance with the laws and regulations for safety at work and waste management.

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