




Technical information (09/25)

MOBIHEL 2K HS HARDENER 4330

- Acrylic hardener designed for use as B component in MOBIHEL 2:1 HS CLEARCOAT DH at application temperature between 35°C and 40°C.
- Ensure a smooth surface, excellent in depth drying and helps achieving high gloss levels.

	Mixing ratio by volume:	MOBIHEL 2K HS HARDENER 4330 MOBIHEL 2:1 HS CLEARCOAT DH	1 part 2 parts
	Pot life of the mixture at 20°C:	1,5 h	
	Shelf life:	2 years	

2K materials react with humidity; take care that all containers and tools are absolutely dry. While coating, the ambient relative humidity should not exceed 80%.

FOR PROFESSIONAL USE ONLY – See Safety Data Sheet

Close the packaging of the Hardener immediately after use, because the product reacts with air humidity and may cause defects in the product. The data may vary under various conditions.

Any part of this information may change at any time without notice.

The information was derived from years of experience in the collaboration of Development and Technical Services and is the property of HELIOS Refinish.

We guarantee that the quality of work carried out according to our instructions delivers results while we disclaim any liability if any other products were used or if other factors influenced the final appearance.

The latest version of TDS supersedes all previous versions. You can obtain the latest version from general distributor in your country.

The user of this product should use the product in accordance with the laws and regulations for safety at work and waste management.

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