





Technical information (08/24)

MOBIHEL 2K STRUCTURE ADDITIVE FINE AND COARSE

- Designed to be used for painting of plastic parts, when we wish to achieve a typical appearance of plastics (texture and matt effect)
- These additives may be used only in 2K topcoats
- They can be added to any colour, but in this case the hiding power will drop

SUBSTRATE PREPARATION	
	 P500 - P800
	 MOBIHEL CLEANER FOR PLASTIC

	Mixing ratio by volume:	1:1 z MOBIHEL Top coat
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NOTE:

The MOBIHEL 2K structure additive fine or coarse is added in the ratio 1 : 1 with component A . A hardener is added to the mixture in the ratio 2:1 Thinning is not needed.

If an additional elasticity increase of coating is required, 20-30% of MOBIHEL 2K elastic additive can be added. But have in mind: it further reduces the hiding power therefore it is not recommended with colours already having weak hiding power. To avoid excessive thickness, which due to the elasticity of plastic, are not desired, it is recommended to prior apply 1 layer of MOBIHEL HYDRO Base coat in a shade similar to the final 2K coating, in similar colour as the final 2K coat colour.

	Shelf life:	16 months
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FOR PROFESSIONAL USE ONLY – See Safety Data Sheet

The data may vary under various conditions.

Any part of this information may change at any time without notice.

The information was derived from years of experience in the collaboration of Development and Technical Services and is the property of HELIOS Refinish.

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The latest version of TDS supersedes all previous versions. You can obtain the latest version from general distributor in your country.

The user of this product should use the product in accordance with the laws and regulations for safety at work and waste management.

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