


















Technical information (08/24)

## MOBIHEL PRIMER

- One-component easy to apply and fast drying primer
- Chromate free
- Excellent anticorrosion properties,
- Adhesion on all types of substrates (steel sheet metal, galvanized steel and aluminium)
- Application with spray gun or brush
- Overcoatable with any MOBIHEL filler
- Colour: olive green, grey
- VOC compliant

SUBSTRATE PREPARATION	FE	ZN	AL
	 P220 - P280	 MOBIHEL ANTISILICONE CLEANER	 MOBIHEL ANTISILICONE CLEANER
	 MOBIHEL ANTISILICONE CLEANER	 P220 - P280	 P220 - P280
		 MOBIHEL ANTISILICONE CLEANER	 MOBIHEL ANTISILICONE CLEANER

	<b>Mixing ratio by weight:</b>	MOBIHEL PRIMER MOBIHEL THINNER FOR PRIMER	100 g 16 g
	<b>Viscosity (RFU):</b> DIN 53211 $\Phi$ 4 mm/20°C	20 - 25 s MOBIHEL THINNER FOR PRIMER (10 - 15%)	
	<b>Application with spray gun:</b>	1,3 - 1,4 mm 2 - 2,5 bar	
	<b>Number of layers:</b> <b>Film thickness:</b>	2-3 layers 25 - 30 $\mu$ m	
	<b>Brush application:</b>	5 - 10 %	
	<b>Flash-off:</b>	5 - 10 min/20°C	

	<b>Drying time at 20°C:</b> <b>Drying time at 60°C:</b>	2 h 20 min
	<b>Further treatment:</b>	Any MOBIHEL 2K FILLER
	<b>Shelf life:</b>	2 years

2004/42/II B(c) (780) 720

EU limit value VOC for this type of products (category II B (c)) in the form, which is ready for application is **780 g/l** VOC of this product, prepared for use is **720 g/l**.

FOR PROFESSIONAL USE ONLY – See Safety Data Sheet

The data may vary under various conditions.

Any part of this information may change at any time without notice.

The information was derived from years of experience in the collaboration of Development and Technical Services and is the property of HELIOS Refinish.

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The latest version of TDS supersedes all previous versions. You can obtain the latest version from general distributor in your country.

The user of this product should use the product in accordance with the laws and regulations for safety at work and waste management.

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