










Technical information (08/24)

MOBIHEL PRIMER FOR PLASTICS

- 1K Primer for use in 3-stage plastic painting system
- Adhesion to all exterior OEM plastic car parts
- Not suitable for painting of polyethylene!
- Ready for spraying
- Very fast drying
- Can be overcoated with any MOBIHEL 2K FILLER or MOBIHEL TOP COAT
- Colour: Transparent with addition of pigment to control the application
- VOC compliant

SUBSTRATE PREPARATION		
		P500 - P800
		MOBIHEL CLEANER FOR PLASTIC

	Viscosity (RFU): DIN 53211 Φ4 mm/20°C	Ready for spraying
	Application with spray gun:	1.2 - 1.3 mm 1 - 1.5 bar
	Number of layers:	1 layer
	Film thickness:	3 - 5 μm
	Drying time at 20°C:	10 min
	Further treatment:	Any 2K fillers from MOBIHEL programme Any Top coats from MOBIHEL programme
	Shelf life:	18 months

2004/42/II B(e) (840) 800

EU limit value VOC for this type of products (category II B (e)) in the form, which is ready for application is 840 g/l VOC of this product, prepared for use

is **800 g/l**.

FOR PROFESSIONAL USE ONLY – See Safety Data Sheet

The data may vary under various conditions.

Any part of this information may change at any time without notice.

The information was derived from years of experience in the collaboration of Development and Technical Services and is the property of HELIOS Refinish.

We guarantee that the quality of work carried out according to our instructions delivers results while we disclaim any liability if any other products were used or if other factors influenced the final appearance.

The latest version of TDS supersedes all previous versions. You can obtain the latest version from general distributor in your country.

The user of this product should use the product in accordance with the laws and regulations for safety at work and waste management.

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