













Technical information (08/24)

MOBIHEL PLASTIC PUTTY

- Very good adhesion on different types of substrates: PP, PP/EPDM, ABS, PC, PA, PUR, PPO
- Very good sanding properties
- Perfect surface appearance after sanding
- Very high flexibility
- No sagging
- Colour: black
- VOC compliant

SUBSTRATE PREPARATION		
		P150 - P320
		MOBIHEL CLEANER FOR PLASTIC

	Mixing ratio:	MOBIHEL PLASTIC PUTTY BP HARDENER	100 g 2 g
	Pot life of the mixture at 20°C:	3 - 6 min	
	Stir well:		
	Spreading:		
	Drying time at 20°C:	20 - 30 min	
	Drying time (infra-red short-wave):	5 min Distance to the object: 70 - 80 cm	
	Dry sanding:	Rough sanding: P150 - P180 Fine sanding: P240 - P360	

	Further treatment:	MOBIHEL Primer for plastic and than any MOBIHEL 2K filler
	Shelf life:	18 months

2004/42/II B(b) (250) 170

EU limit value VOC for this type of products (category II B (b)) in the form, which is ready for application is **250 g/l** VOC of this product, prepared for use is **170 g/l**.

FOR PROFESSIONAL USE ONLY – See Safety Data Sheet

The data may vary under various conditions.

Any part of this information may change at any time without notice.

The information was derived from years of experience in the collaboration of Development and Technical Services and is the property of HELIOS Refinish.

We guarantee that the quality of work carried out according to our instructions delivers results while we disclaim any liability if any other products were used or if other factors influenced the final appearance.

The latest version of TDS supersedes all previous versions. You can obtain the latest version from general distributor in your country.

The user of this product should use the product in accordance with the laws and regulations for safety at work and waste management.

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